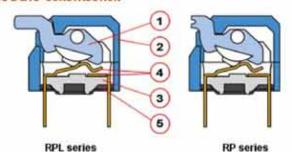


RPL & RP CONSTRUCTION



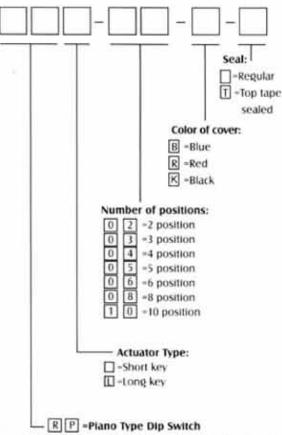
- Terminal plating by gold gives excellent results when soldering.
- RPL series (raised actuator) and RP series (recessed actuator)
- 3. Low contact resistance, and self-clean on contact area.
- Double contacts offer high reliability.
- All materials are UL94V-0 grade fire retardant plastics.

ITEM	Description	Materials	Treatment	
1	Actuator	UL94V-0 PBT	White	
2	Cover	UL94V-0 PBT	Blue, Red, Black	
3	Base	UL94V-0 PBT	Black	
4	Terminal	Phosphor bronze	Gold Plating	
5	Potting	Epoxy	Black	

MODEL

PROD NO.	NO. OF POS	DIM A	
RPL/RP-02	02	6.26	0.248
RPURP-03	03	9.06	0.357
RPL/RP-04	04	11.34	0.446
RPL/RP-05	05	13.88	0.546
RPL/RP-06	06	16.42	0.646
RPURP-08	08	21.5	0.846
RPL/RP-10	10	26.58	1.046
RPURP-12	12	31.66	1.244

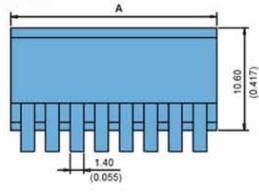
HOW TO ORDER

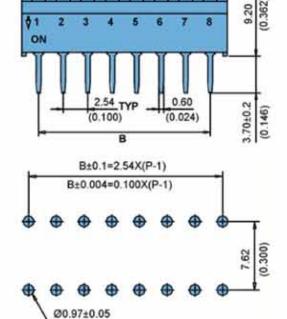


Example: RPL-08-B-T is a Piano Type Dip Switch, Long key, 8 position with top tape sealed.

PACKING All Dip Switches are shipped in standard IC tubes with all poles in "OFF" position.

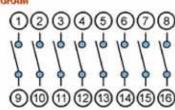
P.C.B. LAYOUT



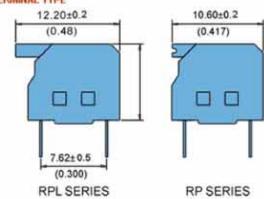


CIRCUIT DIAGRAM

(0.038)



TERMINAL TYPE



SPECIFICATION

Electrical life: 2000 operation cycles per switch 24VDC, 25mA. Non-Switching Rating: 100mA, 50 VDC

Switching Rating: 25mA, 24VCD.

Contact resistance: (a) 50mp max, at initial (b) 100mΩ max, after life test.

Insulation resistance: 100MQ min. (at 500VDC)

Dielectric Strength: 500VAC/1 minute.

Capacitance: 5pF max.

Circuit Single pole single throw.

MECHANICAL

Mechanical life: 2000 operations per cycle switch

Operation Force: 400gf max. Stroke: 2.0mm

Operation Temp: -25° C to +70° C

Storage Temp: -40° C to +85° C Vibration Test: MIL-STD-202F METHOD 201A Frequency, 10-55-10Hz/1 min

Directions: X, Y, Z, three mutually perpendicular directions. Time: 2 hours each direction.

High reliability. Shock Test MIL-STD-202F METHOD 213B.

CONDITION A

GRAVITY: 50G (peak value), 11 m/sec. Direction and times: 6 sides and three times in each direction. High reliability.

SOLDERING AND CLEANING PROCESSES

For best results, please follow these recommendations: Keep all

WAVE SOLDERING: Recommended solder temperature at 500 F (260° C) max 5 seconds.

HAND SOLDERING: Use a soldering iron of 30 watts,

switch contacts in their "OFF" position for all operations.

controlled at 608 F(320* C)

approximately 2 seconds while applying solder.

temperatures above 125 F (51*

CLEANING PROCESS: Flux clean using force rinse, high agitation or triple bath cleaning method. Freon TF or TE give excellent results. When vapor methods are used, do not subject the switch to solvents at